PRODUCT DATA SHEET

DESCRIPTION & FEATURES

ALSAN RS 281 Clear Finish is a rapid-setting, proprietary formulation polymethyl methacrylate (PMMA) clear finish resin. ALSAN RS 281 Clear Finish is utilized as a sealer layer coat when colored silica quartz aggregrate is used.

ALSAN RS 201 CLEAR FINISH LASGEST TORK T

STORAGE

Always store closed containers in a cool, ventilated and dry locations away from heat and oxidizing agents. Do not store in direct sunlight or in temperatures below 32°F (0°C) or above 77°F (25°C). Approximate shelf life is twelve months from date of manufacture when properly stored, sealed and unmixed.

APPLICATION

ALSAN RS 281 Clear Finish is applied with a roller, brush or flat blade squeegee. Prior to application, refer to published specifications, guidelines and recommendations for complete application instructions. The applicator is responsible for ensuring conditions are appropriate to proceed with proper application methods.









ROLLER

BRUSH

FLAT SQUEEGEE

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UNIT SIZE (kg)	AMBIENT TEMP (F°)	SUBSTRATE TEMP (F°)	RESIIN TEMP (F°)	POT LIFE (min)	RAIN PROOF (min)	NEXT LAYER (min)	FULLY CURED (hour)
10 (9.9 L)	32-95 (0-35°C)	32-122 (0-50°C)	37-86 (3 to 30°C)	15 at 68°F (20°C)	30-45 at 68°F (20°C)	45-60 at 68°F (20°C)	3 at 68°F (20°C)



TECHNICAL INFORMATION & TESTING

APPROXIMATE COVERAGE RATES			
SUBSTRATE PROFILE	MINIMUM TOTAL CONSUMPTION kg/ft² (kg/m²)	TOTAL THICKNESS mils(mm)	
Aggregate #1 (0.7-1.2 mm)	0.07 (0.8)	30 (0.78)	
Aggregate #0 (0.4-0.8 mm)	0.06 (0.7)	26 (0.67)	
Smooth	0.05 (0.6)	23 (0.58)	

CATALYST MIXING CHART						
CATALYST REQUIRED	32°F (0°C) to		50°F (1	atalyst 0°C) to (20°C)	2% Catalyst 68°F (20°C) to 95°F (35°C)	
10 kg can	6 0.1 kg packets		4 0.1 kg packets		2 0.1 kg packets	
1 kg	TBSP	kg	TBSP	kg	TBSP	kg
(~ 1 liter)	6	0.06	4	0.04	2	0.02

PHYSICAL PROPERTIES			
PROPERTY		TEST METHOD	
Liquid density @ 73.4°F (23°C), lb/gal (g/ml)	8.7 (1.04)	ASTM D51475	
Viscosity, stormer type @ 77°F (25°C), KU (cps)	69 (510)	ASTM D562 (Method A)	
Indention hardness @ 73.4°F (23°C), Shore A	87	ASTM D2240	
Abrasion resistance, 4" disc, lb (mg)	0.00027 (123)	ASTM D4060	

^{*} All data is represented by averages, unless noted otherwise.

TESTING & APPROVALS





FLORIDA BUILDING CODE

